

ROYAL 9901

Applications

Cutting and piercing of steel, cast iron, copper Alloy, aluminum. Excellent for burning quirets, Dismantling site and for cutting out unwanted Metal in foundry castings.

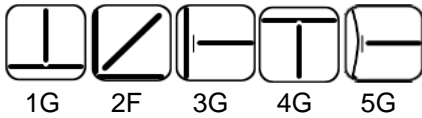
Characteristics on Usage

Electrode for cutting or piercing of mild steel low carbon steel stainless steel Cast Iron malleable iron nickel alloys aluminum, copper bronze etc. Without use of oxygen & any others equipment. The electrode which gives a stable arc during the cutting or piercing process. Produce negotiable slag.

Notes On Usage

- After striking the arc, swing the arc back an Forth as in sawing.
- Maintain the motion and At the same time dig the arc deeper and deeper in the metal for piercing holes, push the arc in and out until the metal is pierced.
- Use DC with electrodes negative for best result.

Welding Positions



Packing and Welding Current

SIZE (mm)	KG PER PACKET	KG PER CARTON	In Amps
3.15 X 350	2	10	150 – 250
4.00 X 350	2	10	200 - 300
5.00 X 350	2	10	250 – 400